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Indian Standard

SPECIFICATION FOR NOSE RING AND KEY, BULL

- 1. Scope Covers requirements for nose ring and key, bull, used in veterinary surgery.
- 2. Shape and Dimensions As shown in Fig. 1.
- 2.1 Deviations shall conform to coarse class of IS: 2102-1969 'Specification for allowable deviations for dimensions without specified tolerances (*first revision*)'.
- 3. Material Stainless steel conforming to Designation 04Cr18Ni10 or 07Cr18Ni9 of IS: 6603-1972 'Specification for stainless steel bars and flats'.
- 3.1 Screw, rivet and key shall be of the same materials as used for ring.
- 4. Requirements The surfaces of the ring shall be finished smooth, free from burrs, pits, cracks and other surface defects. The working end of the key shall be case hardened. The rivetting shall be clean and sound, the opening and closing movement of the ring shall be smooth and jerk-free. The screw thread and groove shall be regular and well formed and the screw when in position shall be finished flush with the surface of the rings. The rings when closed shall form a complete circle and shall be flush at the joints. The key shall fit in the groove of the screw properly and shall be capable of screwing and unscrewing, satisfactorily. Ring and key shall be passivated and polished bright.
- 5. Corrosion Resistance Test The ring and key shall be scrubbed with soap and warm water then rinsed in hot water and dipped in 95 percent ethyl alcohol solution. The instrument shall be dried and immersed in copper sulphate solution at room temperature for 6 minutes and then washed off with fresh water or wet cotton wool. The copper sulphate solution shall be made as follows:

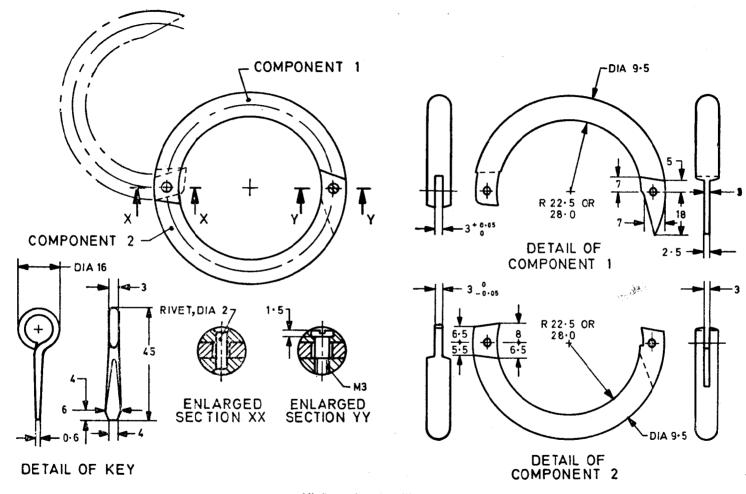
Copper sulphate ($CuSo_4$, $5H_2O$) 4.0 g Sulphuric acid (H_2SO_4) (sp gr 1.84) 10.0 g Water (H_2O) 90.0 ml

- 5.1 No red stains or spots shall be allowed but dulling of the polished surface may be permitted.
- 6. Marking Each ring shall be marked with the manufacturer's name, trade-mark or recognized trade-mark and the words 'stainless steel' or letters 'SS'.
- 6.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 7. Packing The rings may be packed as agreed to between the purchaser and the supplier.

Adopted 27 June 1984

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Gr 1



All dimensions in millimetres.

FIG. 1 NOSE RING AND KEY, BULL